

G-Code Explained

G-Code is the essential programming language that directs CNC machines and 3D printers. It translates digital designs into precise physical movements and operations.

Core Functions & Commands



Positioning

Moves tool to specific X, Y, Z coordinates.
G0, G1



Speed Control

Sets spindle speed & movement velocity.
S, F



Tool Selection

Selects a specific tool from the carousel.
T, M06



Spindle Control

Starts and stops the spindle rotation.
M03, M04, M05



Feed Rates

Sets rate of motion for cutting operations.
F

Key Benefits



Automation



Versatility



Precision



Standardization

Historical Background

- **Late 1950s:** Developed at MIT's Servomechanics Lab.
- **1960s:** Standardized by the Electronic Industries Alliance.

G Code Guide

Brendan G. Carr



G Code Guide:

CNC Programming Handbook Peter Smid,2003 Comes with a CD ROM packed with a variety of problem solving projects

[The Journeyman's Guide to Cnc Machines](#) Bryan Hurst,2006-06-01 The Guide provides instruction in ISO code programming for Turning included are examples that will give an understanding of the principles to apply to any machine and control also featured are GE Fanuc and Siemens Controls The Guide lists functions and codes under the reference JG and provides space to include data for specific machines and controls Extensive examples show how to programme the options and features Component drawings have metric and imperial dimensions simply substitute the dimensions with those of the system of your choice The Guide is your starting point use the instructions and suggestions to build your own unique evolvable folder from here creating an invaluable personal handbook

[Lightburn user guide For Beginners 2026](#) Woodard Squires ,2025-11-17 Unlock the full potential of your laser cutter with *LightBurn User Guide for Beginners 2026* Whether you re just starting out or looking to refine your skills this comprehensive guide is your key to mastering laser cutting and engraving With easy to follow instructions this book equips you with everything you need to confidently use LightBurn and create professional quality projects

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Electronics Buyers' Guide, 1953

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