

**FITTING**

The term *fiting*, is related to assembly of parts, after bringing the dimension or shape to the required size or form, in order to secure the necessary fit. The operations required for the same are usually carried out on a work bench, hence the term *bench work* is also added with the name *fiting*.

The bench work and fitting plays an important role in engineering. Although in today's industries most of the work is done by automatic machines which produces the jobs with good accuracy but still it (job) requires some hand operations called fitting operations. The person working in the fitting shop is called *fitter*.

**FITTING TOOLS:**

Fitting shop tools are classified as below:

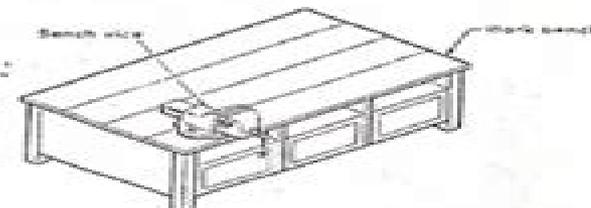
- Work Holding Devices/ Clamping Tools.
- Measuring and Marking Tools.
- Cutting Tools.
- Striking Tools.
- Drilling Tools.
- Threading Tools.

**1. WORK HOLDING DEVICES /CLAMPING TOOLS:****1. Work Bench**

A fitting process can be done at various places, but most of the important operations of fitting are generally carried out on a table called *work bench*.

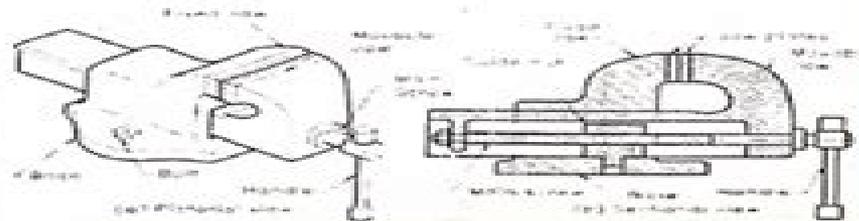
The work bench is a strong, heavy and rigid table made up of hard wood.

The size of the work bench required is about 150 to 180 cm length, nearly 90 cm width and approximately 76 to 84 cm height.

**2. BENCH VICE:**

It is firmly fixed to the bench with the help of nuts and bolts. It consists of a cast iron body and cast iron jaws. Two jaw plates are fitted on both the jaws. The holding surface of the jaw plates is knurled in order to increase the gripping. Jaw plates are made up of carbon steel and are wear resistant. One jaw is fixed to the body and the second slides on a square threaded screw with the help of a handle.

The jaws are opened upto required length; job is placed in the two jaws and is fully tightened with the help of handle. Handle is used to move the movable jaw



# Fitting Workshop Experiment Manual

**S Ben Porath**



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