

Lab Exp No 1: BENCH WORK AND FITTING

INTRODUCTION

Fitting jobs involves the removal of excess / unwanted material from blanks with the help of hand tools so that they could be assembled as specified in drawing. It is done for the assembly practice by mating surfaces/edges of components leading to assembly.

WORK PIECE METAL

Cast Iron – also referred, as iron is a ferrous metal containing more than 2% of carbon is known as cast iron. It is hard and brittle material, used in machine beds, heavy parts of machines.

Mild steel - Mild steel, also called as plain-carbon steel, is the most common form of steel because its price is relatively low while it provides material properties that are acceptable for many applications, more so than iron. Low-carbon steel contains approximately 0.05–0.3% carbon, making it malleable and ductile.

WORK PIECE DIMENSIONS



FINAL SHAPE OF THE WORK PIECE



TOOLS USED IN FITTING SHOP

CLAMPING TOOLS:

Clamping tools are used for holding the job firmly during various fitting operations.

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Merrill Chemistry-Lab.Manual Smoot,1994-07 *Apparel Quality* Janace E. Bubonia,2014-10-28 This user friendly guide to evaluating apparel quality presents the roles of product designers manufacturers merchandisers testing laboratories and retailers from product inception through the sale of goods to ensure quality products that meet customer expectations Bubonia provides an overview of apparel production with emphasis on quality characteristics and cues consumer influences and motivations impacting purchasing decisions and the relationship of apparel manufacturing and production processes cost price point and the quality level of an apparel product A key aspect of the book is the focus on both U S and International standards and regulations required for apparel analysis performance labeling requirements and safety regulations The text is highly illustrated with images of stitch and seam types plus photos of their uses in actual garments providing students with the tools needed to skillfully evaluate and critique quality elements in apparel and textile products Key Features Supplementary Apparel Quality Lab Manual sold separately includes hands on lab activities and projects that simulate real world garment analysis and material testing Industry Scenario boxes present case studies highlight real world situations such as the Lululemon recall and the environmental impact of apparel manufacturing Provides an illustrated guide to ASTM stitch and seam types Teaching Resources Instructor s Guide with Test Bank PowerPoint presentations for each chapter PLEASE NOTE Purchasing or renting this ISBN does not include access to the STUDIO resources that accompany this text To receive free access to the STUDIO content with new copies of this book please refer to the book STUDIO access card bundle ISBN 9781501395338 STUDIO Instant Access can also be purchased or rented separately on BloomsburyFashionCentral.com

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